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Characteristics of He ion implanted layers on single-crystal diamond

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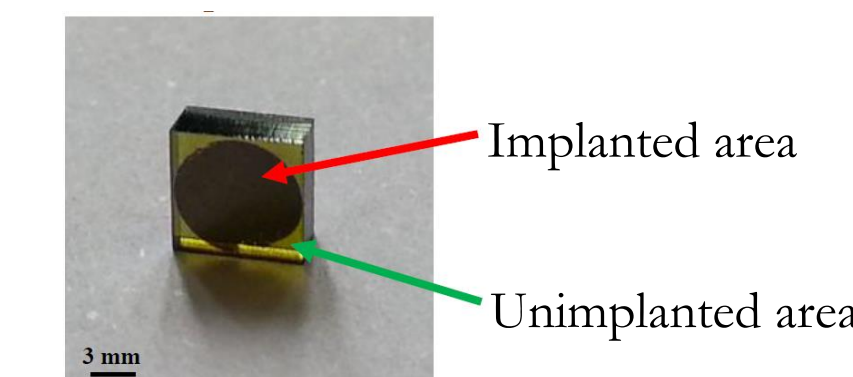
Background and aim of the study

Context:

- Heavy ion implantation used for contact fabrication [1]
- He ion implantation for N-V centers [2]

He ion implantation for the enhancement of ohmic contacts

- 1st result [3]:** ohmic contact fabricated on He ion-implanted boron-doped samples
- ohmicity improved
 - contact resistance decreased
 - ohmic contacts obtained even at a doping level of $2.10^{17} \text{ cm}^{-3}$



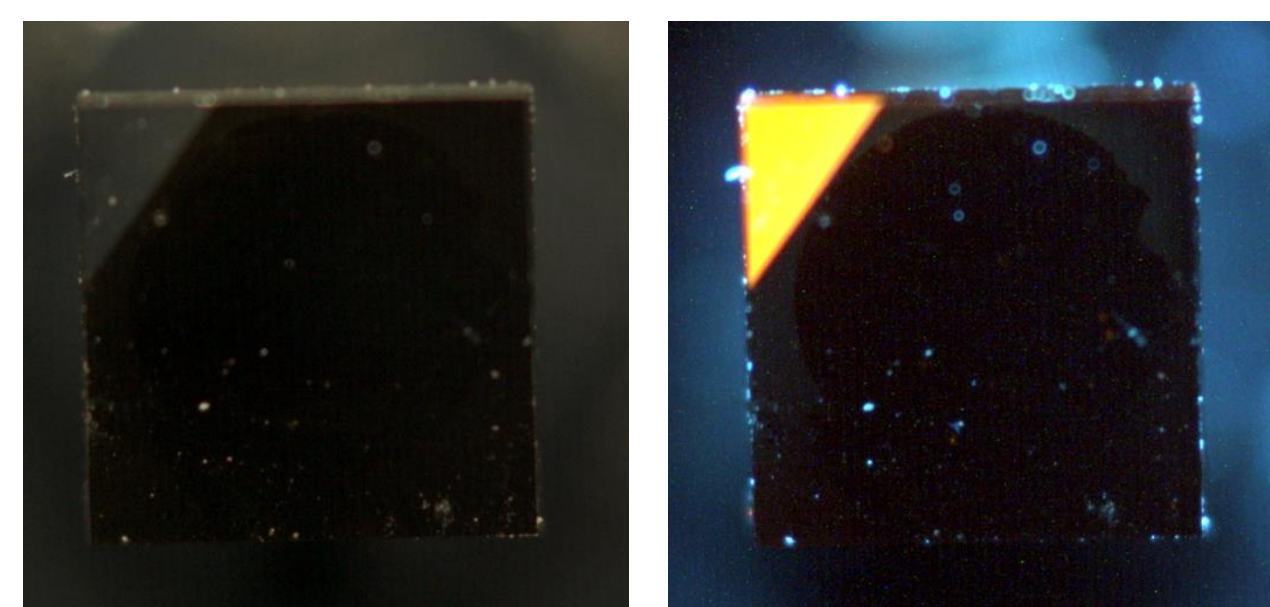
Aim of the study: characteristics of He ion-implanted single-crystal diamond.

Ion implantation

Experimental: He ion implantation at various fluences (from 4×10^{13} to 5.5×10^{15} ions/cm²) with a home-made low-cost ion implanter.

One of the sample corners is masked during the implantation process.

Several annealing steps are performed after the implantation process.

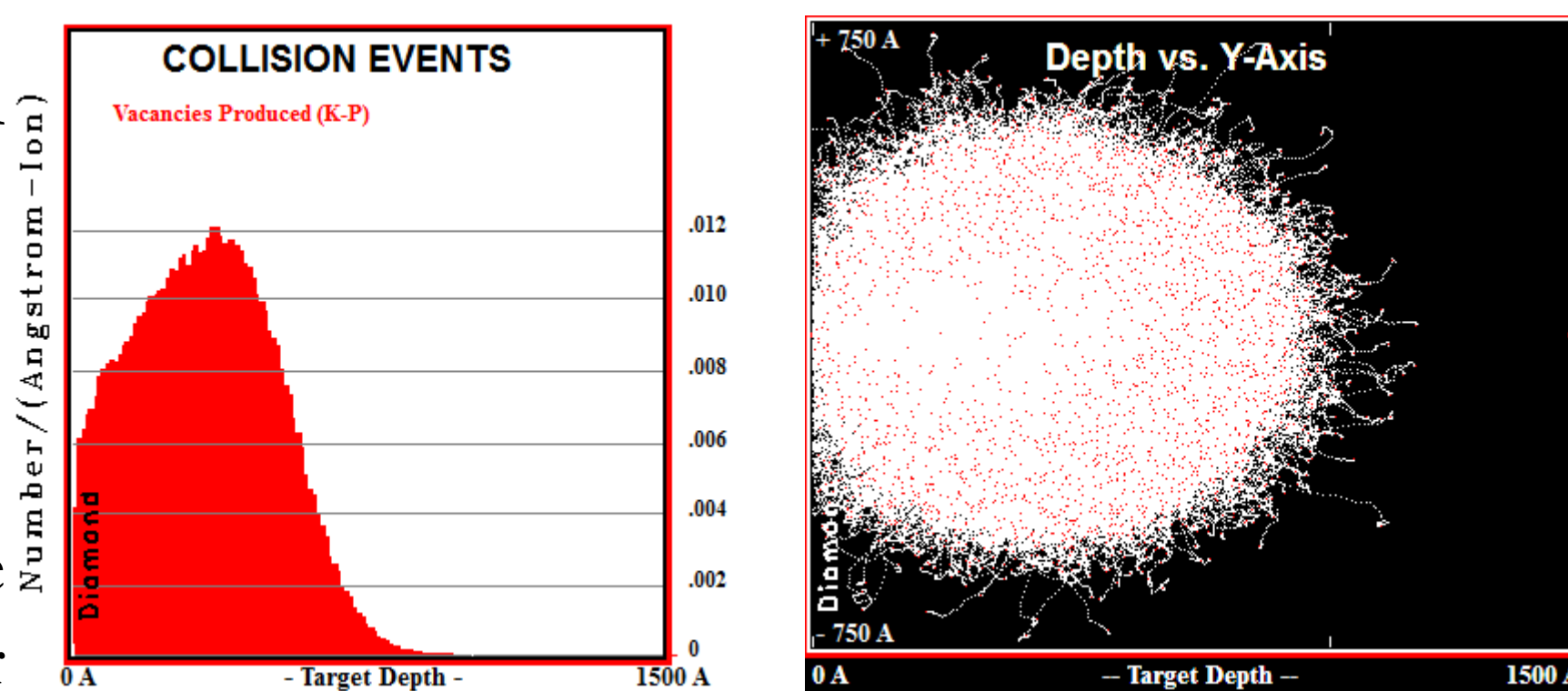


Diamond View images of an implanted sample.

SRIM simulation of ion implantation:

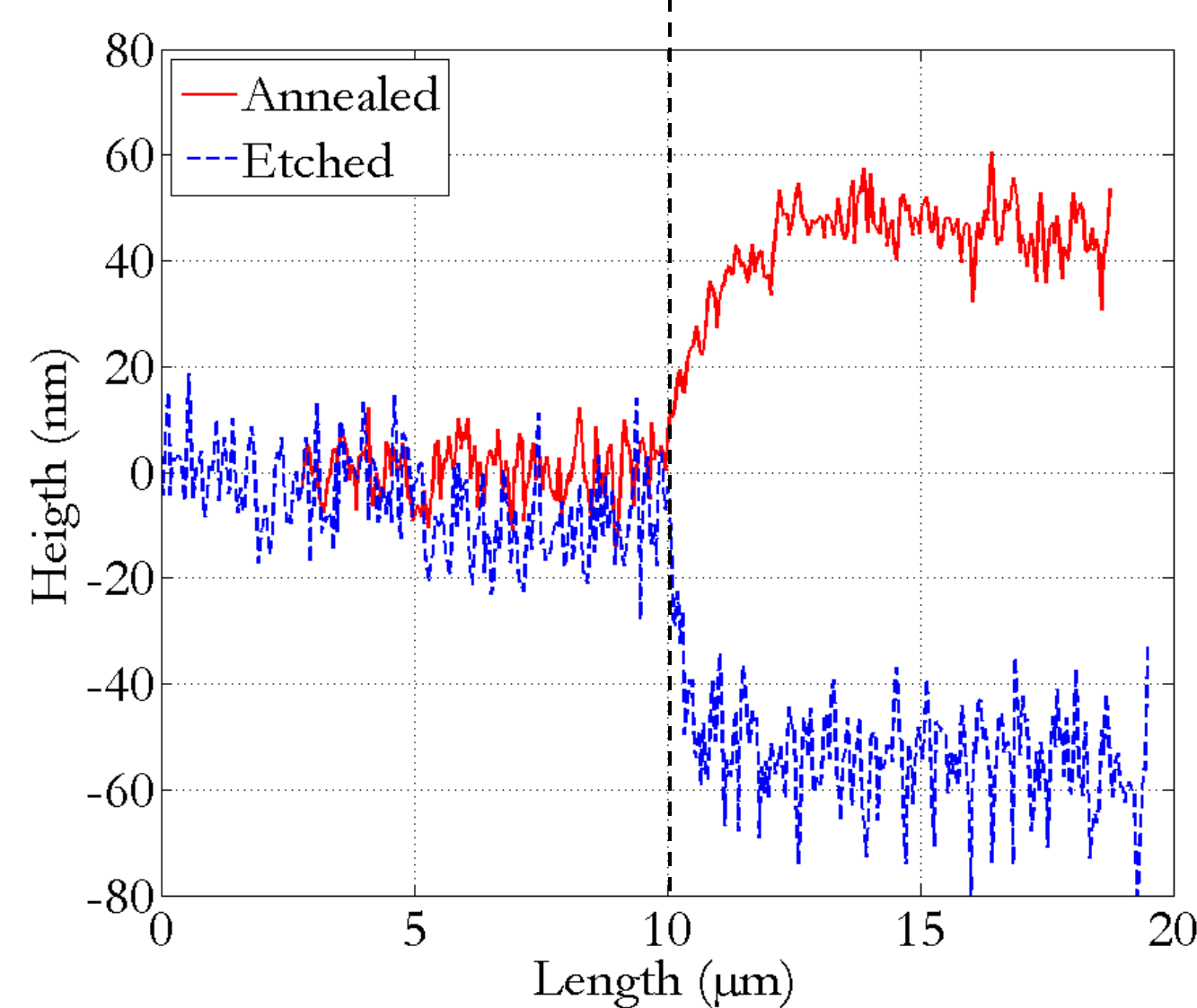
- 15 vacancies/ion
- 50 nm penetration depth

→ The density of vacancies is above the amorphisation threshold for considered fluences.



Density profiling

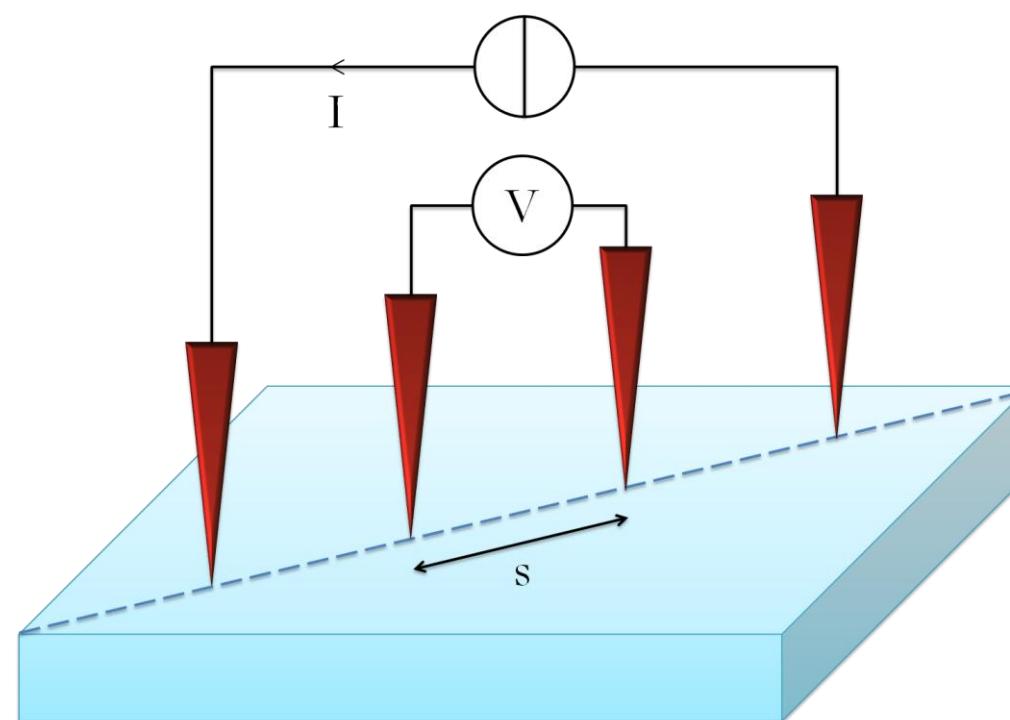
Experimental: Surface profile measured by confocal microscopy (Keyence VK 9700)



- Before annealing, the effect on density is not observable
 - After annealing, a step $\sim +50$ nm appears.
 - After etching, a step ~ -60 nm is revealed.
- The layer has the same density as graphite.

Resistivity measurement

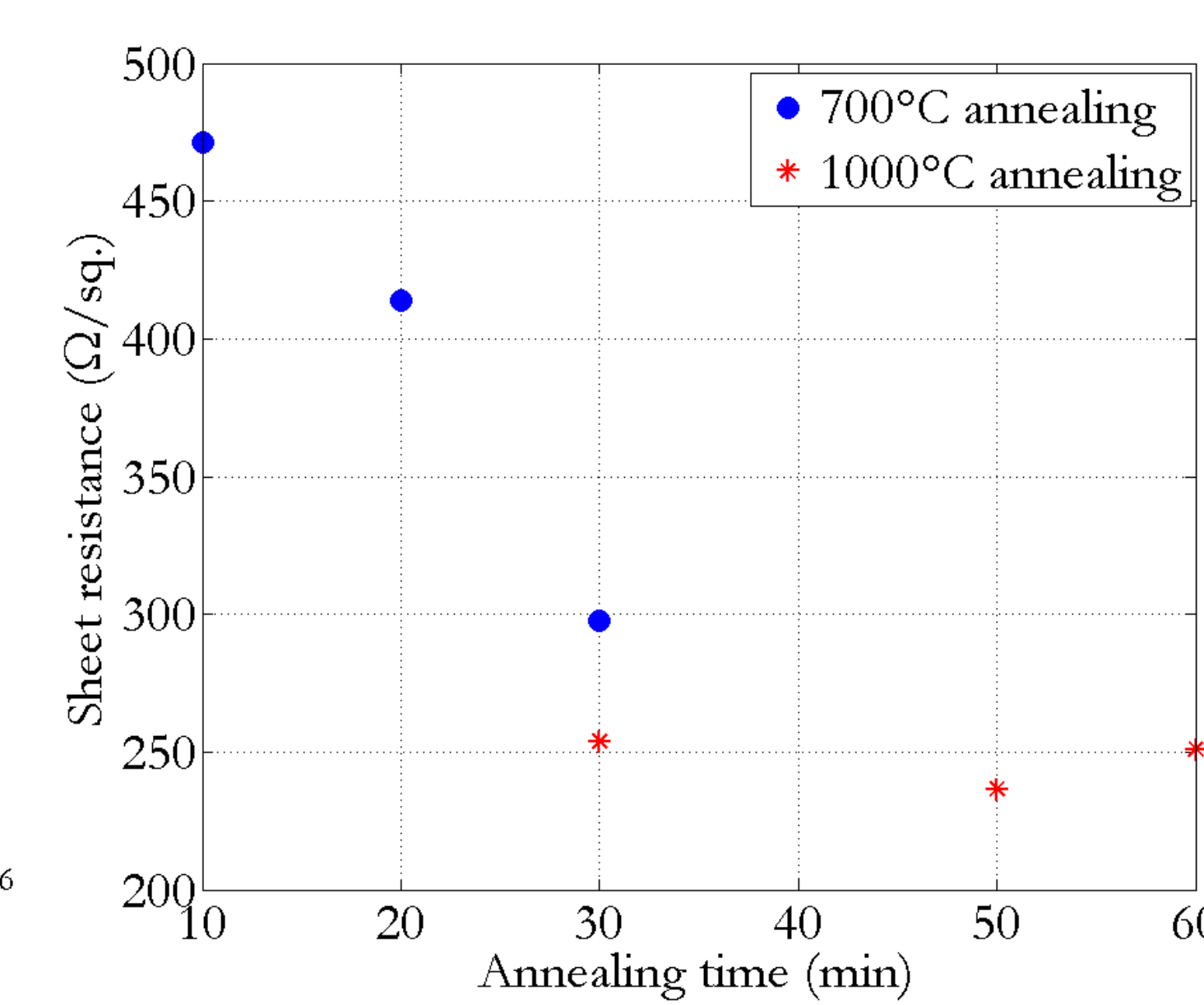
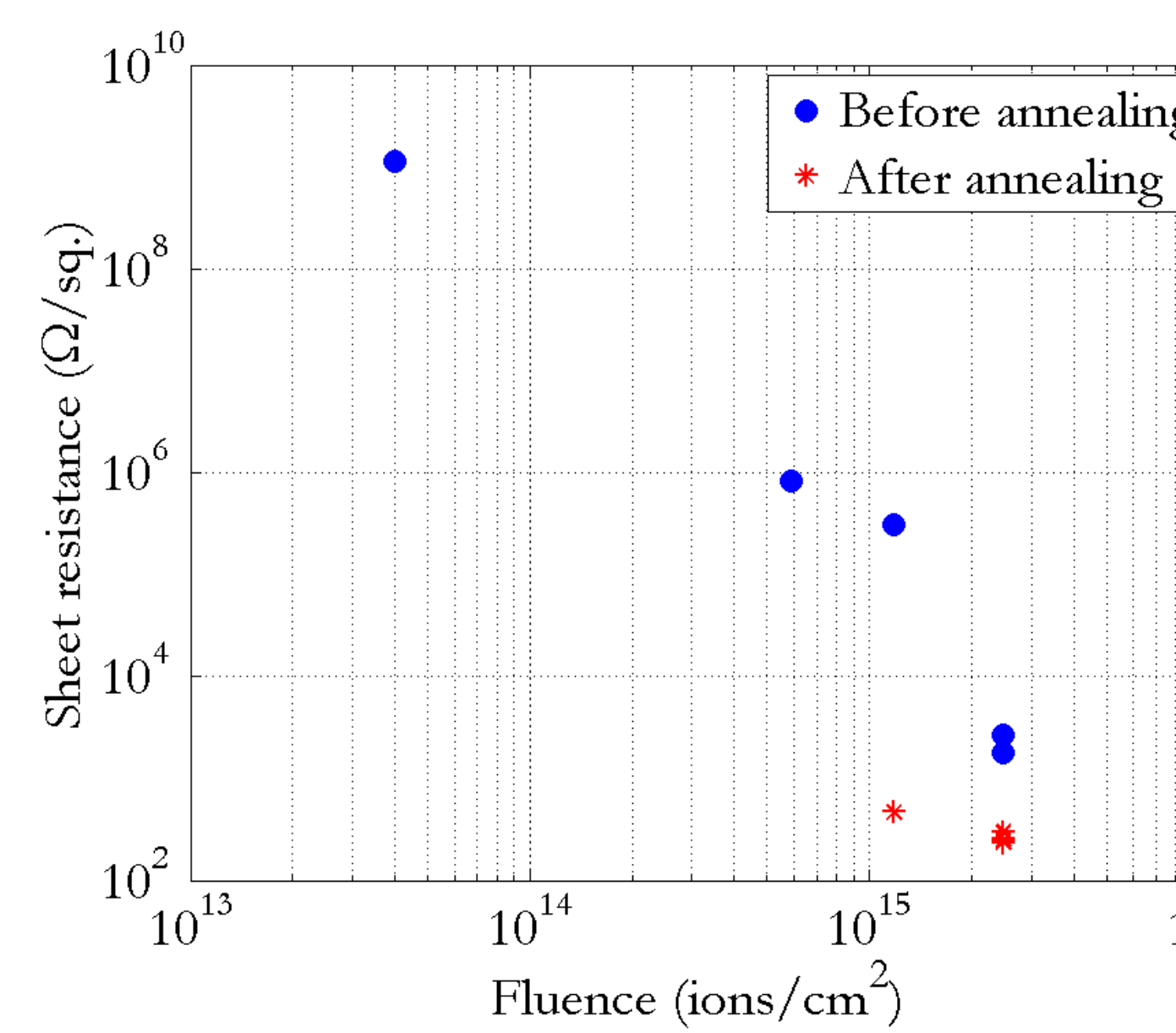
Experimental: 4-point probe resistivity measurement using a Keithley 4200 semiconductor characterization system.



Sheet resistance evaluation:

Classical formula $\rho = 2\pi F_s \cdot V/I$ where F is calculated using the procedure detailed in [4] in our specific geometric case.

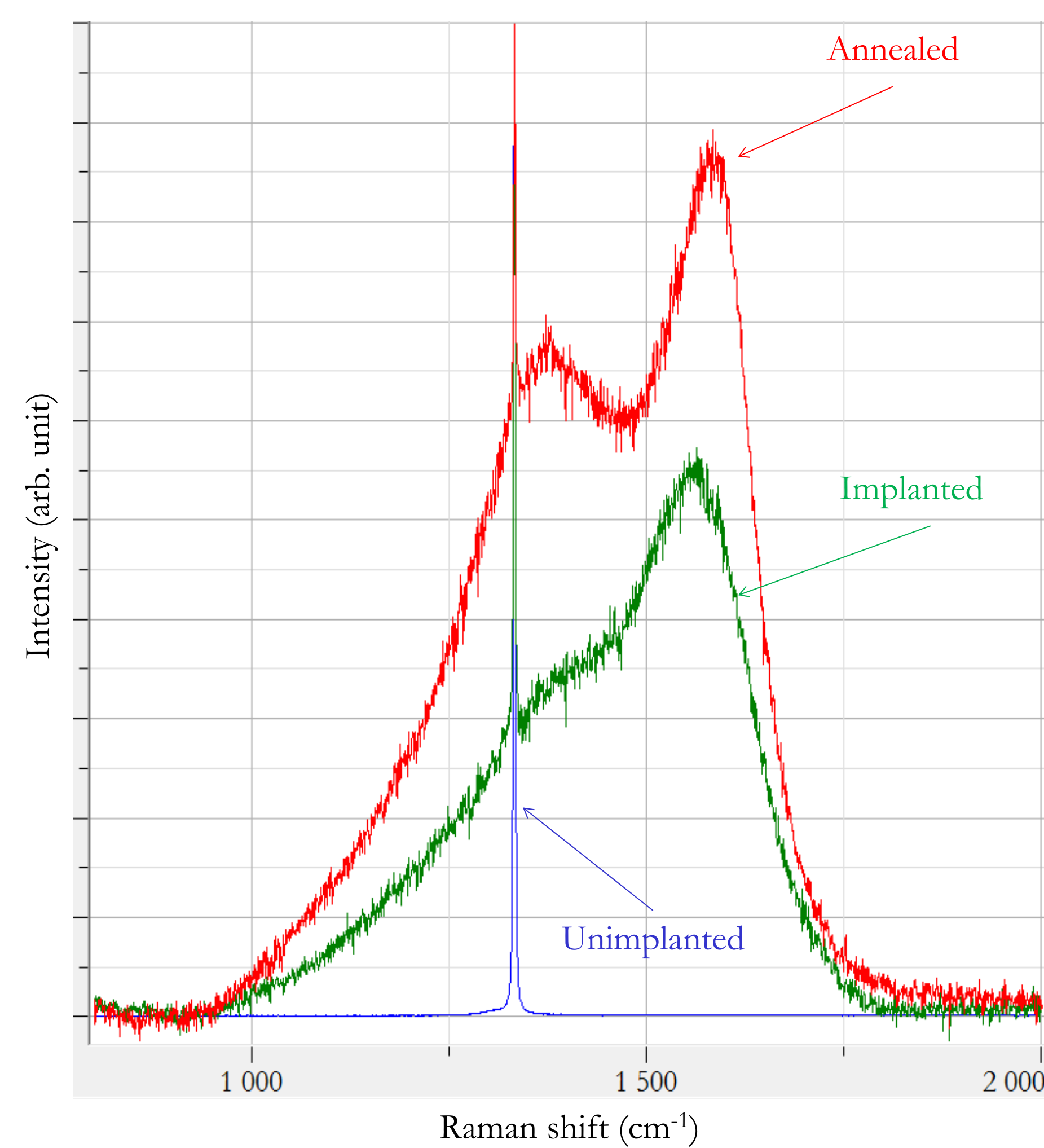
- Before implantation, all the samples are insulating.
- Before annealing : resistivity decreases with increasing ion fluence.
- Annealing decrease the resistivity



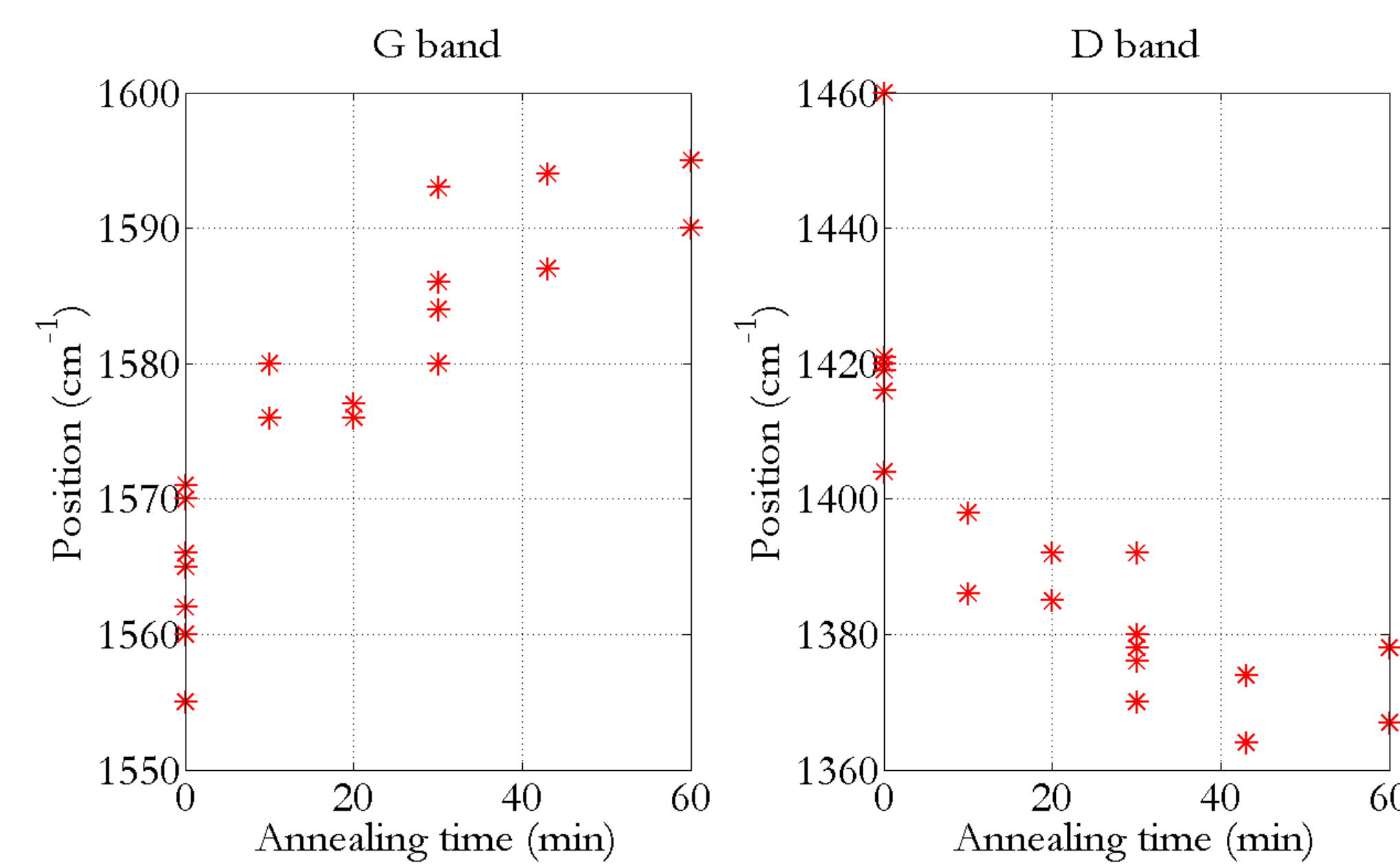
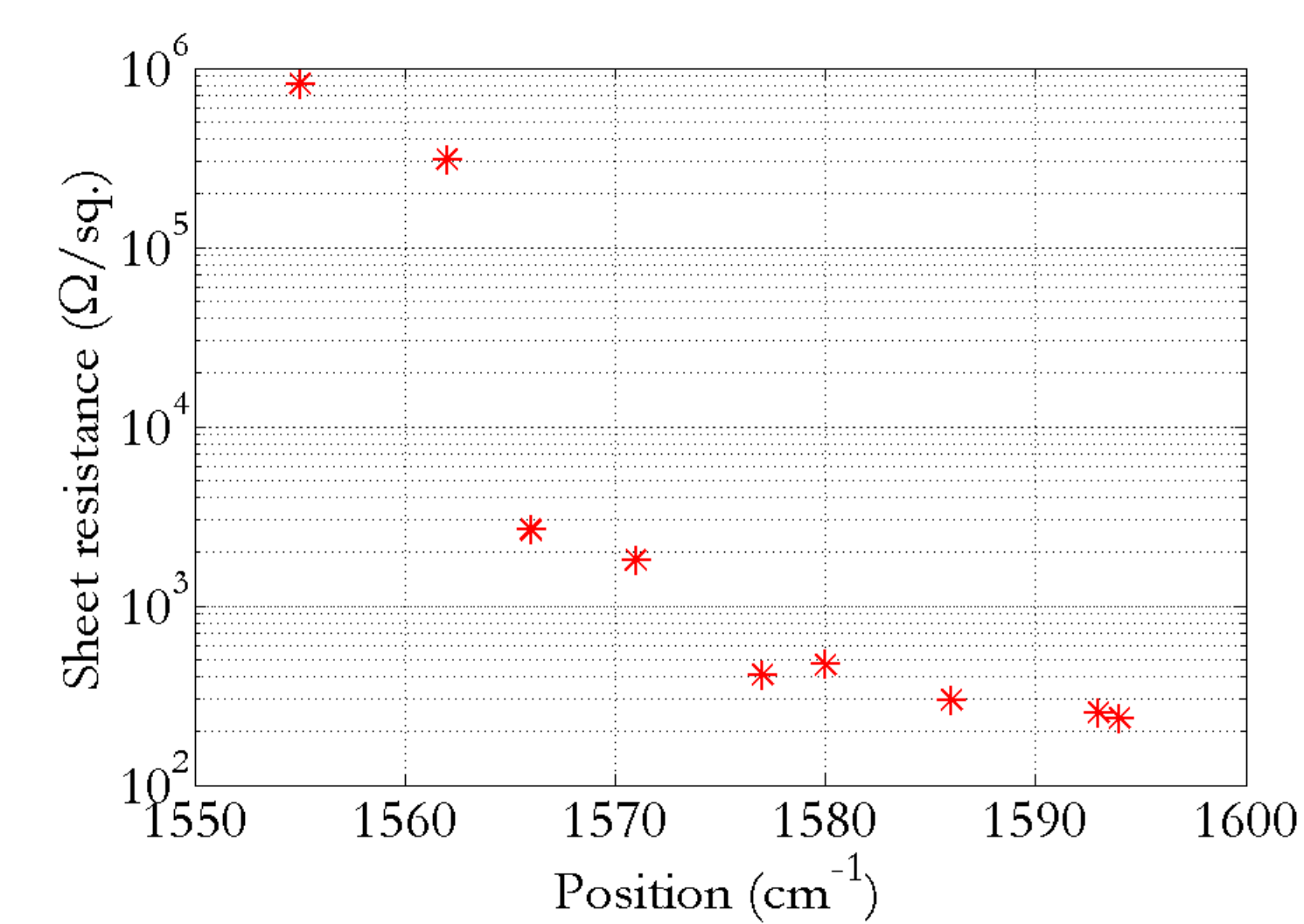
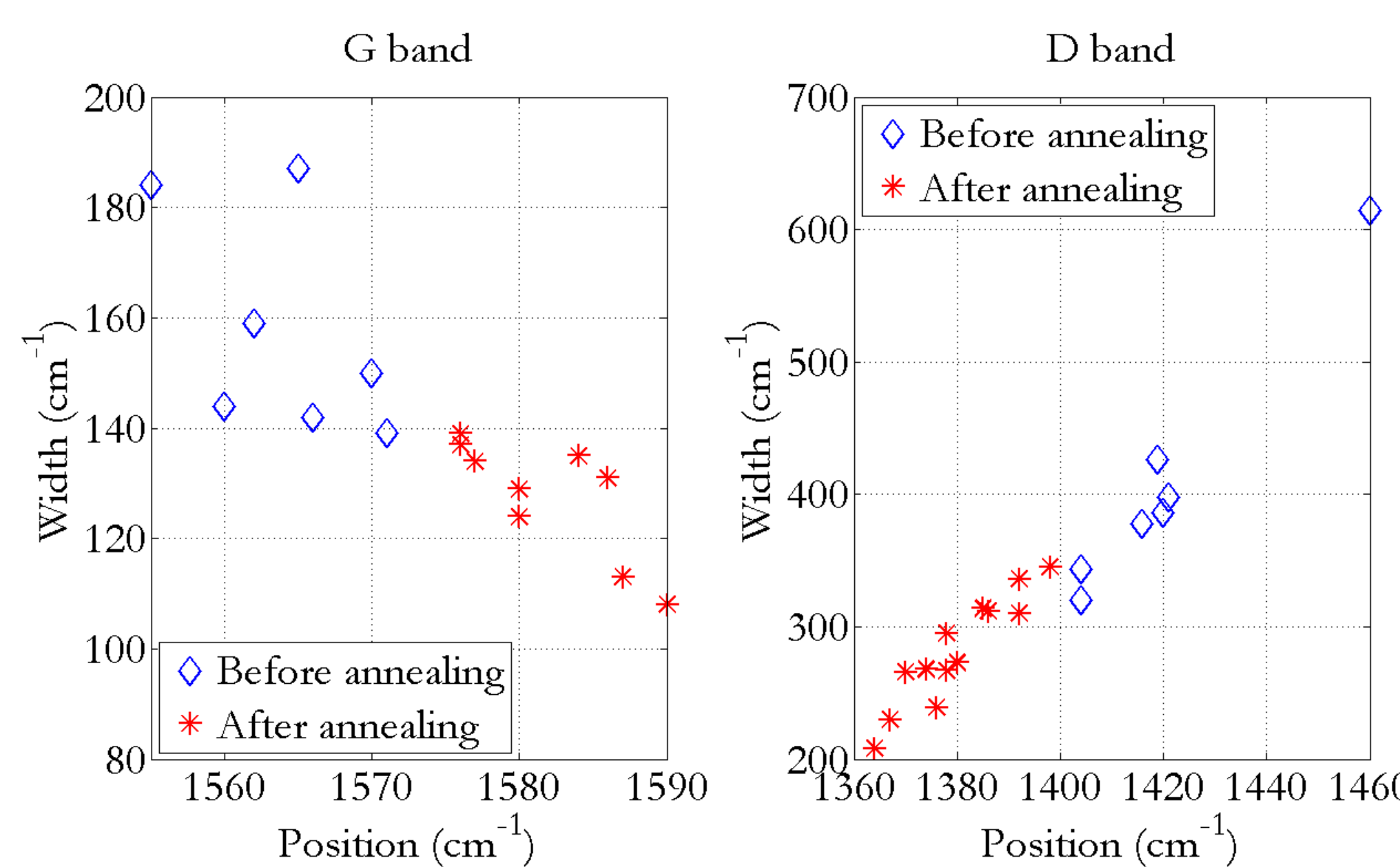
- Long annealing (> 30 min) does not significantly affect the resistivity.
- The final sheet resistance is close to the graphite sheet resistance.

Raman spectra

Experimental: Spectra acquired using a Horiba HR800 spectrometer @RT – 473 nm.



- Implantation induces the appearance of the G-band and the D-band: coexistence of disordered graphite and diamond.
- Annealing shifts the G-band et D-band and decreases their width.
- The G-band position shifts from $1555-1570 \text{ cm}^{-1}$ (amorphous carbon) to $1585-1595 \text{ cm}^{-1}$ (nanocrystalline graphite).



References

[1] Y. Chen *et al.*, Diamond Relat. Mater. **13**, 2121 (2004).

[2] F. Favaro de Oliveira *et al.*, Nano letters **16**, 2228 (2016).

[3] M. De Feudis *et al.*, ICDCM 2017.

[4] L. B. Valdes, Proceedings of the IRE **42**, 420 (1954).