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# Characterization on thermal hysteresis of shape memory alloys via macroscopic interface propagation

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## Abstract

An SMA specimen starts martensitic phase transformation normally by the nucleation of a macroscopic austenite-martensite interface at the specimen's boundary (i.e., the nucleation is sensitive to boundary conditions). By contrast, the interface propagation only needs to overcome the energy barrier of the incompatibility between the austenite and martensite phases (i.e., the interface-propagation driving force reflects material's intrinsic properties). In this paper, we observe the thermally induced forward and reverse *quasi-static* propagation of the macroscopic austenite-martensite interface in a Ni-Mn-Ga single-crystal bar. It is found that the temperature difference between the forward and reverse propagation is only 2.8 °C which is obviously less than the thermal hysteresis evaluated from Differential Scanning Calorimetry measurement (6.3 °C) on the same material. This result not only gives a better characterization of the thermal hysteresis of the phase transformation, but also helps deeply understand the relation between the phase-transformation kinetics and the microstructures of the macroscopic austenite-martensite interface.

**Keywords:** Temperature hysteresis, austenite-martensite interface, martensitic phase transformation, shape memory alloy, Ni-Mn-Ga single crystal.

## 1. Introduction

Hysteresis and interface are the two main features of the 1<sup>st</sup> order phase transformation (martensitic transition) in Shape Memory Alloys (SMAs) [1-3]. These two features are closely related to each other as shown in Fig.1(a) for a superelastic SMA bar under tension (quasi-static displacement-controlled loading-unloading): the forward and reverse martensitic phase transition occur via the nucleation and propagation of a macroscopic austenite-martensite interface (A-M interface), demonstrating the stress hysteresis which significantly influences the damping capability of SMA dampers [4-7] and the efficiency of SMA actuators [8]. It has been well accepted that the stress hysteresis is defined as the difference between the forward and reverse interface propagation stresses ( $\sigma^H_{\text{Propagation}} \equiv \sigma^{\text{up}}_{\text{Propagation}} - \sigma^{\text{low}}_{\text{Propagation}}$ ) [9, 10], rather than that of the interface nucleation stresses ( $\sigma^H_{\text{Nucleation}} \equiv \sigma^{\text{up}}_{\text{Nucleation}} - \sigma^{\text{low}}_{\text{Nucleation}}$ ) as shown in Fig. 1(a).

The characterization on the stress hysteresis via the macroscopic interface forward/reverse propagation in Fig. 1(a) is general for both polycrystalline and single-crystal SMAs [5, 11]. Indeed, the microstructures of the macroscopic interface can be very different in various SMAs. For example, the macroscopic interface in NiTi polycrystal has many partially-transformed grains (and each grain contains further low-scale microstructure) while the macroscopic interface of Ni-Mn-Ga single crystal contains laminates. But both the polycrystal and the single crystal share the same global physical picture: the macroscopic interface propagation triggers the material points (on and/or near the interface) to take the phase transformation with numerous microscopic (and/or meso-scale) instability events causing energy dissipation (hysteresis), which can be characterized by the plateau stresses. Compared to the stress hysteresis of the interface propagation, the characterization on the thermal hysteresis via observing macroscopic interface is rare in literature.

The temperature-induced phase transformation occurs via the macroscopic interface nucleation and propagation as reported in [12-15]. It is quite natural to estimate the thermal driving force for the phase transformation with the temperature at

1 the propagating interface [14, 16-18]. However, in literature, the most popular method  
2 to characterize the thermal driving forces is DSC (Differential Scanning Calorimetry),  
3 which usually gives four typical temperatures: martensite start/finish temperatures  
4  $M_s/M_f$  and austenite start/finish temperatures  $A_s/A_f$ . Unfortunately, those four  
5 temperatures have no direct relation with the interface propagation. Moreover, there are  
6 various definitions of thermal hysteresis  $T^H$  in literature [19], such as  $T^H \equiv (A_f + A_s - M_f$   
7  $- M_s)/2$  [20, 21],  $T^H \equiv A_f - M_s$  [22, 23], and  $T^H \equiv A_s - M_s$  [12].

8 To clarify these issues, in this paper, we perform both DSC test and the in-situ  
9 temperature measurements of the thermally induced forward and reverse quasi-static  
10 propagating austenite-martensite interface in Ni-Mn-Ga SMA single crystal. The main  
11 results of the two methods are compared in Fig. 1(b) where the temperature hysteresis  
12 of the forward and reverse propagating interface ( $T^H_{\text{Propagation}}=2.8$  °C) is obviously  
13 smaller than that of DSC measurement ( $T^H_{\text{DSC}} \equiv \frac{A_s + A_f - M_s - M_f}{2} \approx 6.3$  °C). Further, our  
14 measured temperature hysteresis of the propagating interface ( $T^H_{\text{Propagation}}= 2.8$  °C) is  
15 less than all the values of  $T^H_{\text{DSC}}$  reported in literature for various Ni-Mn-Ga SMAs as  
16 summarized in Table 1. While the standard DSC measurement on our material is given  
17 in Appendix, the in-situ temperature measurements of the thermally induced forward  
18 and reverse quasi-static propagating austenite-martensite interface are detailed in the  
19 following.

## 20 **2. Material and experimental procedures**

21 To perform the temperature measurement on the thermally induced quasi-static  
22 interface propagation, we developed an experimental setup (Fig. 2(a)) with a  
23  $\text{Ni}_{50}\text{Mn}_{28}\text{Ga}_{22}$  (at. %) single-crystal rectangular bar ( $20 \times 2.5 \times 1$  mm<sup>3</sup>, from  
24 Goodfellow) with all faces approximately along the {100} planes of the parent cubic  
25 austenite phase. Before the thermal loading, the specimen is in five-layered martensite  
26 phase (5M) at room temperature (around 20 °C) as our DSC measurement on the  
27 material shows  $M_f= 33.7^\circ\text{C}$  in Fig. 1(b). On the other hand, the initial state of the whole  
28 specimen can be set to be an approximately tetragonal single martensite variant by

1 mechanical compression along the  $z$ -direction (i.e, the direction along the specimen's  
2 1mm thickness) [13, 24, 25]. Then, for a stress-free condition, the specimen was simply  
3 put on two supports (a polymer one on the left and an aluminum one on the right, as  
4 shown in Fig. 2(a)). The aluminum support can easily transfer the heat from the heater  
5 to the specimen's end, where a thermocouple (K-Type of sheath diameter of 0.5 mm) is  
6 adopted to record the thermal loading as shown in Fig. 2(a). By setting the heater's  
7 temperature to increase stepwise and then decrease (the red dashed line in Fig 2(a)), the  
8 temperature of the specimen's right end (the grey solid line in Fig 2(a)) slowly increases  
9 (with a rate of  $0.1^{\circ}\text{C}/\text{min}$ ) up to  $53^{\circ}\text{C}$  ( $> A_f = 41.6^{\circ}\text{C}$ ) and then decreases to room  
10 temperature. The thermal loading is so slow that the quasi-static macroscopic interface  
11 propagation (just like stick-slip motion) can be achieved as shown in Figs. 2(b) and 2(c)  
12 where the bar's top surface ( $x$ - $y$  plane) is observed by an Infra-Red (IR) camera (FLIR  
13 X8501SC). The bar's top surface is covered by a thin carbon layer (candle black) to  
14 improve its IR emissivity. Due to the carbon-layer imperfection, the measuring error of  
15 the surface is around  $\pm 0.16^{\circ}\text{C}$ .

### 3. Results and discussions

34 With the IR camera, the detailed temperature evolutions of the quasi-static  
35 propagating interface during heating and cooling are recorded, respectively, into  
36 Movies 1 and 2 (supplementary materials) whose typical frames and the associated  
37 interface positions are shown in Figs. 2(b) and 2(c). It is noted that, from the interface  
38 stick-slip motion in Fig. 2(b), we can identify the temperature for the start of the  
39 interface slip motion (denoted as  $T^{\text{slip-start}}$ ) based on the IR images of Fig. 2(c) for the  
40 forward and reverse interface slip motions at the time instants  $t_i$  and the interface  
41 positions  $x_i$ . The data of the IR images of Fig. 2(c) are two-dimensional temperature  
42 distribution changing with time ( $t_1 \sim t_{13}$ ). To facilitate observations and comments, we  
43 plot the temperature profiles along the specimen's length direction (i.e., the temperature  
44 distribution at the centre line of specimen's top surface along the  $x$ -direction in Fig. 2(a))  
45 for the time instants  $t_1 \sim t_{13}$  in Fig. 3. It is found that the slip-start temperature of the

1 heating-induced forward interface propagation ( $t_1 \sim t_7$ ) is  $T^{\text{slip-start}}_{\text{heating}}=37.7 \pm 0.2 \text{ }^\circ\text{C}$   
2 while that of the cooling-induced reverse interface propagation ( $t_8 \sim t_{13}$ ) is  $T^{\text{slip-}}$   
3  $\text{start}_{\text{cooling}}=34.9 \pm 0.2 \text{ }^\circ\text{C}$ ; their difference (around  $2.8 \text{ }^\circ\text{C}$ ) can be considered as the thermal  
4 hysteresis of the forward and reverse phase transformation. The uncertainty ( $0.2^\circ\text{C}$ ) is  
5 close to the measurement error that is mainly caused by emissivity fluctuations and  
6 small surface defects (as observed in each temperature profile in Fig. 3). On the other  
7 hand, the magnified views in Fig. 4 of the detailed temperature evolutions of the  
8 slipping processes (S1~S7 for heating-induced forward propagation and S8~S13 for  
9 cooling-induced reverse propagation) give similar results:  $T^{\text{slipping}}_{\text{heating}} = 37.7 \pm 0.3 \text{ }^\circ\text{C}$  for  
10 the forward propagation while  $T^{\text{slipping}}_{\text{cooling}} = 34.9 \pm 0.3 \text{ }^\circ\text{C}$  for the reverse propagation;  
11 their difference is still around  $2.8 \text{ }^\circ\text{C}$ .  
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23 It is also seen in the global view of Fig. 4(a) that the slipping interface's temperature  
24 is higher than the sticking interface's during heating-induced forward propagation. By  
25 contrast, the global view of Fig. 4(b) shows that the slipping interface's temperature is  
26 always lower than the sticking interface's during the cooling-induced reverse  
27 propagation. That means, there is a temperature range around  $2.8 \text{ }^\circ\text{C}$  ( $T^{\text{slipping}}_{\text{heating}} >$   
28  $T > T^{\text{slipping}}_{\text{cooling}}$ ) for the sticking interface (no interface motion), which implies  
29 hysteretic behavior.  
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37 It should be noted that, in the current experiments, the small thermal gradient drives  
38 the propagation of a single-interface. As shown in Fig. 3, the thermal gradient is not  
39 large (around  $0.6 \text{ }^\circ\text{C}/\text{mm}$  and  $0.4 \text{ }^\circ\text{C}/\text{mm}$  for heating and cooling respectively). So, the  
40 A-M interface velocities during the slipping process are less than  $20 \text{ } \mu\text{m}/\text{s}$  (see the  
41 magnified views in Fig. 4), which can be approximately considered as a quasi-static  
42 interface propagation. It is also noted from the magnified views of Fig.4 that most of  
43 the interface speeds during heating are higher than those during cooling. That might be  
44 due to two factors: One is the slight difference in the thermal gradient between the  
45 heating ( $0.6 \text{ }^\circ\text{C}/\text{mm}$ ) and cooling ( $0.4 \text{ }^\circ\text{C}/\text{mm}$ ); the other is the asymmetry in the heat  
46 production during the forward/reverse martensitic phase transformation because the  
47 dissipation always generates heat while the material needs to release/absorb latent heat  
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1 during the A→M (M→A) transformation.

2 Besides the thermal gradient loading, one might propose to use *homogeneous*  
3 heating/cooling (uniformly increasing/decreasing the specimen's temperature) to drive  
4 the phase transformation. But homogeneous loading would lead to the nucleation of  
5 multiple interfaces and their simultaneous propagation. This complicated situation is  
6 similar to the phase transformation of a superelastic SMA under stress-controlled  
7 loading (snap through as shown in Fig. 1(a)) where interface nucleation/propagation  
8 and the associated hysteresis are significantly different from the quasi-static case (see  
9 details in [26-28]). As discussed in [5] for the superelastic SMA under tension, the  
10 nucleation stresses ( $\sigma^{\text{up}}_{\text{Nucleation}}$  and  $\sigma^{\text{low}}_{\text{Nucleation}}$  in Fig. 1(a)) depend on the specimen's  
11 shape and boundary conditions. Similarly, for thermally induced phase transformation  
12 in SMA single crystal [15], the nucleation prefers to occur at specimen's boundary. So,  
13 the nucleation process and the associated driving force would significantly depend on  
14 the quality of the cutting edges of the specimen.  
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29 By contrast, the driving force for the interface propagation does not depend on  
30 the boundary, but on the compatibility of the macroscopic austenite-martensite interface  
31 whose microstructures observation and associated energy analysis have been reported  
32 in [12, 13, 29-31]. In fact, the microstructures of the macroscopic interface are not  
33 randomly formed, but quite regularly developed (e.g., laminates shown in the two  
34 inserts of Fig. 3). According to [30] and [29], the interfacial microstructures are  
35 governed by the energy minimization based on the material's fundamental parameters  
36 (such as the atomic lattice mismatch between phases and variants). That means, the  
37 thermal hysteresis caused by the interfacial energy barrier in fact is related to the  
38 material's fundamental parameters. Moreover, the energy dissipation density  
39 (hysteresis) is widely adopted as an important material parameter in material  
40 constitutive models in literature, such as [32] and [33].  
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54 The compatibility only depends on the lattice parameters of the two phases  
55 (austenite and martensite), which means that the driving force (temperature hysteresis)  
56 associated with the interface propagation can be considered as a material's intrinsic  
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property.

To provide good compatibility between the austenite and martensite phases in order to achieve small hysteresis (low energy dissipation), some research groups have fabricated other SMAs such as  $Zn_{45}Au_xCu_{55-x}$  ( $20 < x < 30$ ) [34] and  $TiNiX$ , ( $X = Cu, Pt, Pd, Au$ ) [1], trying to tune the lattice parameters to satisfy the compatibility criterion, so-called “middle eigenvalue  $\lambda_2$  equal to 1” or “cofactor condition” [1, 35]. The typical value of the “extremely small temperature hysteresis” is about 2.045 °C, which was measured by DSC in [34]. According to our current study (Fig. 1(b)), DSC measurement obviously over-estimates the real hysteresis (the interface-propagation temperature hysteresis). Therefore, a single-crystal SMA bar of the “extremely small hysteresis” would probably exhibit an interface-propagation temperature hysteresis much less than 2 °C. That means, the interface propagation of such optimal SMA would be very near a thermodynamically reversible process (with little energy dissipation).

Moreover, the austenite-martensite interface of the optimal SMA with “extremely small hysteresis” is very special: an interface separating the austenite and a single martensite variant (without martensite twinning), so-called twinless A-M interface. Such interface is very sharp (consisting of only several atomic layers) and its thickness is smaller than nanometer as observed by the high-resolution electron microscopy (TEM) in [21]. By contrast, our material (Ni-Mn-Ga) in current study has a diffuse A-M interface (with the interfacial zone of the thickness around 1  $\mu$ m) consisting of various martensite twinning laminates as observed in our previous experiments [12, 13, 36]. According to the interfacial energy analysis [29-31], the twinning A-M interface would have much larger interface energy (energy barrier of phase transformation) than the twinless A-M interface of the optimal SMA of the “extremely small hysteresis”. The relation between the interfacial energy (barrier) and the hysteresis (energy dissipation) has been well studied [1, 2, 37]: the higher the interfacial barrier, the larger hysteresis (energy dissipation) is needed for the phase transformation. In other words, the driving force (hysteresis) of the diffuse interface should be much larger than that of the atomically sharp interface of the optimal SMA. Now the hysteresis of our diffuse



1 interface is 2.8°C. So, the optimal SMA's sharp interface propagation hysteresis should  
2 be much less than that value.  
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4 The current study also implies that, if the phase transformation occurs only via  
5 interface propagation (i.e., without interface nucleation), the energy dissipation  
6 (hysteresis) of SMA actuators or other SMA-based devices would be more efficient or  
7 more sensitive. For example, the interface in the specimen of the current study can have  
8 cyclic forward and reverse propagations without reaching the specimen's ends under  
9 proper thermal loadings.  
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11 Before ending the discussion, we can also briefly comment on other methods in  
12 literature for characterizing the thermal hysteresis, such as by measuring the  
13 temperature dependence of electric resistance and magnetization[22, 38-42], where the  
14 temperature is controlled to monotonically increase and then monotonically decrease,  
15 which is just like the stress-controlled loading triggering the snap-through in Fig. 1. So,  
16 those measured thermal hysteresis would not be the same as the interface-propagation  
17 temperature hysteresis reported here. Moreover, some of those methods might not be  
18 consistent with the DSC measurement. For example, the authors of the reference[22]  
19 searching for low-hysteresis SMAs reported that the thermal hysteresis measured by  
20 the electric resistance was near zero (less than 1°C) while their DSC measurements  
21 indicated a much larger hysteresis ( $T_{DSC}^H = \frac{A_s + A_f - M_s - M_f}{2}$  was larger than 10 °C). Further,  
22 their resistance measurement showed  $M_s \gg A_s$  (see the inset in Fig. 1 of [22]) while  
23 their DSC results showed  $M_s \leq A_s$  (see the inset in Fig. 6(d) of [22]). That means, for  
24 the different methods, there are no consistent definitions of the phase transformation  
25 temperatures and the associated hysteresis, which poses obstacles in the future research  
26 when comparing and utilizing the material's phase-transformation properties reported  
27 in the literature.  
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53 A better characterization of the thermal hysteresis would help to deeply understand  
54 the relation between phase transformation kinetics and the microstructures of the  
55 macroscopic austenite-martensite interface, and provide hints for searching for low-  
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hysteresis materials and associated engineering applications.

#### 4. Conclusions

In summary, the thermal hysteresis measured by the temperature difference (2.8 °C) between the forward and reverse quasi-static interface propagation is obviously less than that of the DSC measurement (6.3 °C), which usually includes the nucleation of multiple interfaces. By contrast with the boundary-dependent nucleation, the interface propagation is preferable to indicate the material's intrinsic hysteretic behavior, because its energy dissipation is governed by the interfacial incompatibility caused by the different lattice parameters of the austenite and martensite phases. The current study also implies that SMA actuators or other SMA-based devices would be more efficient or more sensitive if phase transformation occurs only via interface propagation (i.e., without interface nucleation).

**Table 1** DSC measurement on thermal hysteresis of various Ni-Mn-Ga SMAs in literature

Content (at. %)									Thermal hysteresis (°C)	Ref.
Alloy	Ni	Mn	Ga	$M_s$	$M_f$	$A_s$	$A_f$	Phase	$T_{DSC}^H \equiv \frac{A_s + A_f - M_s - M_f}{2}$	
1	50	28	22	38.6	36.3	44.8	46.8	5M	<b>8.35</b>	[43]
2	50	28	22	36.5	35.5	41.5	42.2	5M	<b>5.85</b>	[25]
3	50	28.8	21.2	50	49	58	60	5M	<b>9.5</b>	[44]
4	52	23	25	35	31	41	45	Not mentioned	<b>10</b>	[38]
5	50.7	28.4	20.9	61	52	66	72	5M	<b>12.5</b>	[45]
6	50.7	28.3	21	57	50	65	70	5M	<b>14</b>	
7	50.7	27.8	21.5	52	50	58	61	5M	<b>8.5</b>	
8	50.6	28.5	20.9	60	58	66	68	5M	<b>8</b>	
9	50	29.8	20.2	71	67	74	78	5M	<b>7</b>	
10	50	28.9	21.1	48	38	47	57	5M	<b>9</b>	
11	49.9	29.9	20.2	71	65	77	81	5M	<b>11</b>	
12	49.7	29.1	21.2	38	36	46	48	5M	<b>10</b>	
13	49.6	29.2	21.2	30	28	36	36	5M	<b>7</b>	
14	49.2	30.6	20.2	55	50	60	64	5M	<b>9.5</b>	
15	49.1	30.7	20.2	51	48	59	62	5M	<b>11</b>	
16	49	30.3	20.7	39	36	45	50	5M	<b>10</b>	
17	48.5	30.3	21.2	29	26	32	35	5M	<b>6</b>	
18	51	28.5	20.5	83	77	81	87	7M	<b>4</b>	
19	50.5	29.4	20.1	78	70	75	84	7M	<b>5.5</b>	
20	49.5	30.3	20.2	68	64	71	75	7M	<b>7</b>	
21	48.8	31.4	19.8	64	60	65	69	7M	<b>5</b>	
22	54.9	23.8	21.3	286	268	295	314	NM	<b>27.5</b>	
23	54	24.7	21.3	224	214	225	237	NM	<b>12</b>	
24	53.9	24.4	21.7	257	251	278	287	NM	<b>28.5</b>	
25	53.7	26.4	19.9	250	239	265	273	NM	<b>24.5</b>	
26	53.3	24.6	22.1	192	186	195	203	NM	<b>10</b>	
27	52.9	25	22.1	75	71	81	90	NM	<b>12.5</b>	
28	52.8	25.7	21.5	117	94	104	131	NM	<b>12</b>	
29	52.7	26	21.3	161	143	151	173	NM	<b>10</b>	
30	52.4	25.6	22	150	141	151	161	NM	<b>10.5</b>	
31	52.3	27.4	20.3	125	118	130	135	NM	<b>11</b>	
32	51.7	27.7	20.6	110	96	108	121	NM	<b>11.5</b>	
33	51.5	26.8	21.7	120	101	107	127	NM	<b>6.5</b>	
34	51.2	27.4	21.4	98	93	98	102	NM	<b>4.5</b>	
35	51	28.7	20.3	106	93	103	112	NM	<b>8</b>	

36	50.5	30.4	19.1	118	103	110	124	NM	6.5
37	47	33.1	19.9	53	50	56	58	NM	5.5

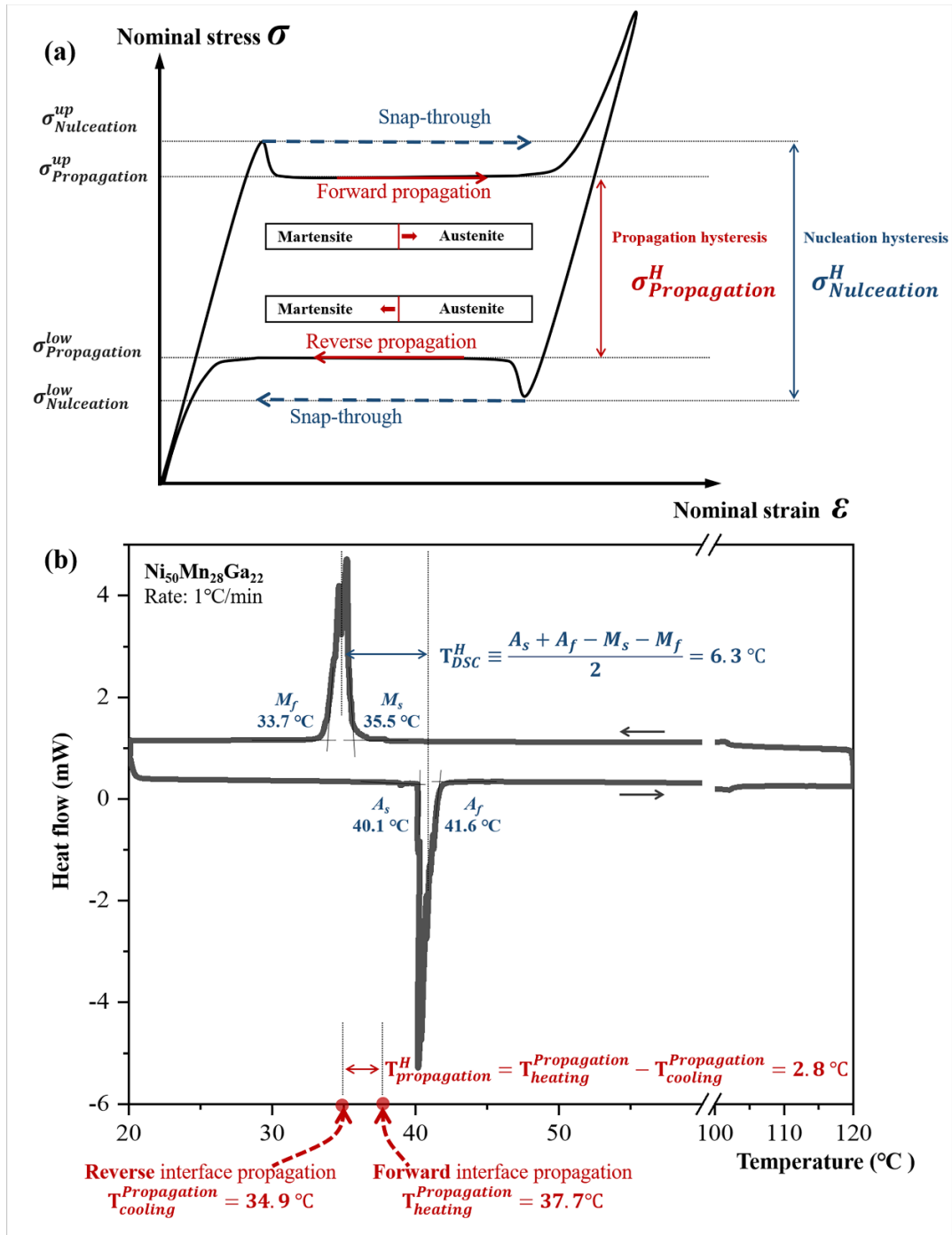


Figure 1: (a) Typical loading-unloading stress-strain curve of the austenite-martensite interface propagation in superelastic SMA under tension. (b) Comparison of thermal hysteresis of the DSC test and the temperature hysteresis of the quasi-static forward and reverse interface propagation.

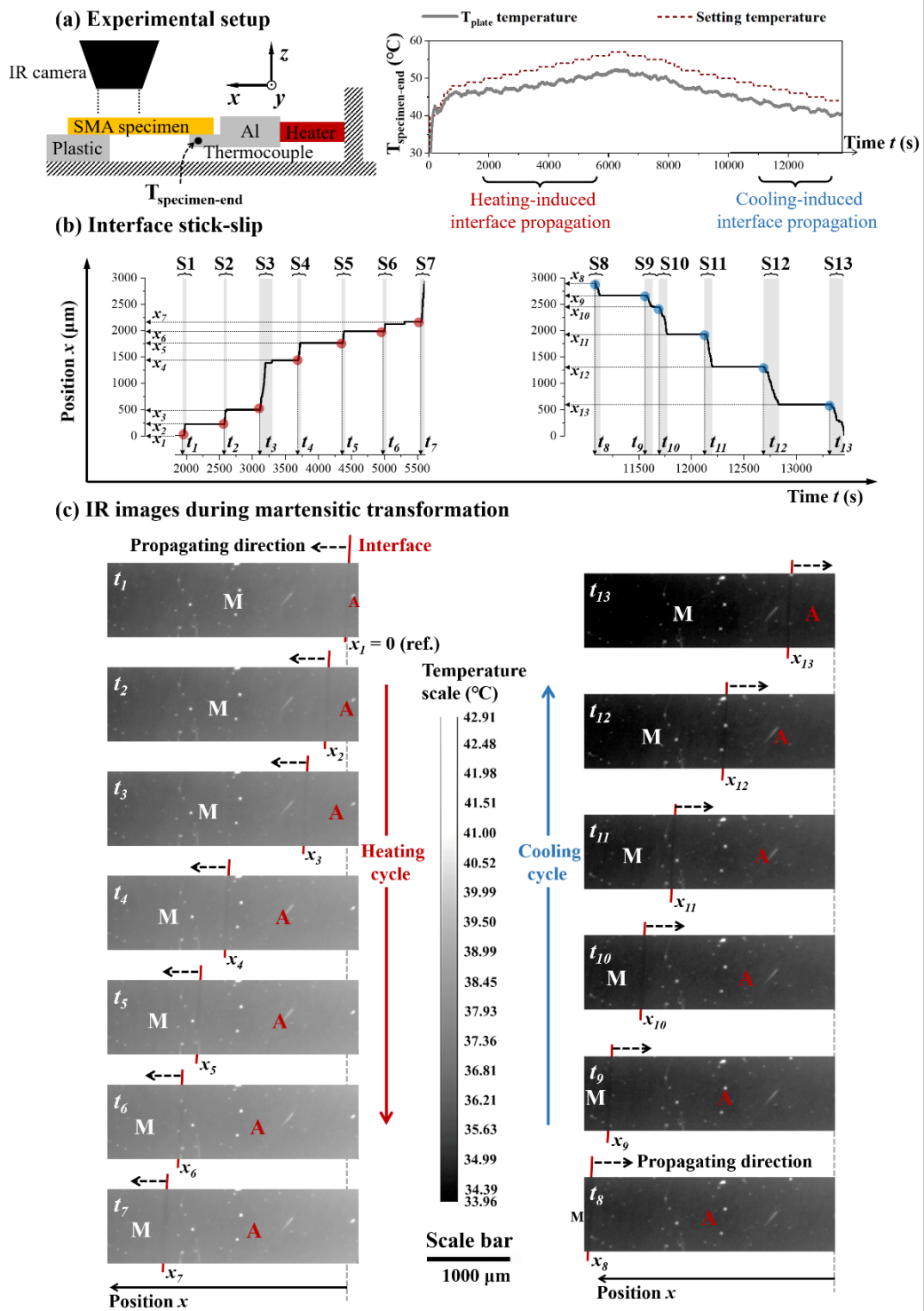


Figure 2: (a) The experimental setup and the slow thermal loading (gradual temperature increase and decrease at the specimen's right end); (b) Position of the single interface changes with time during the heating-induced forward propagation and the cooling-induced reverse propagation (analyzed from Movies 1 and 2 in the supplementary materials); (c) Typical IR images at different time instants  $t_1 \sim t_{13}$  of the Movies 1 and 2.

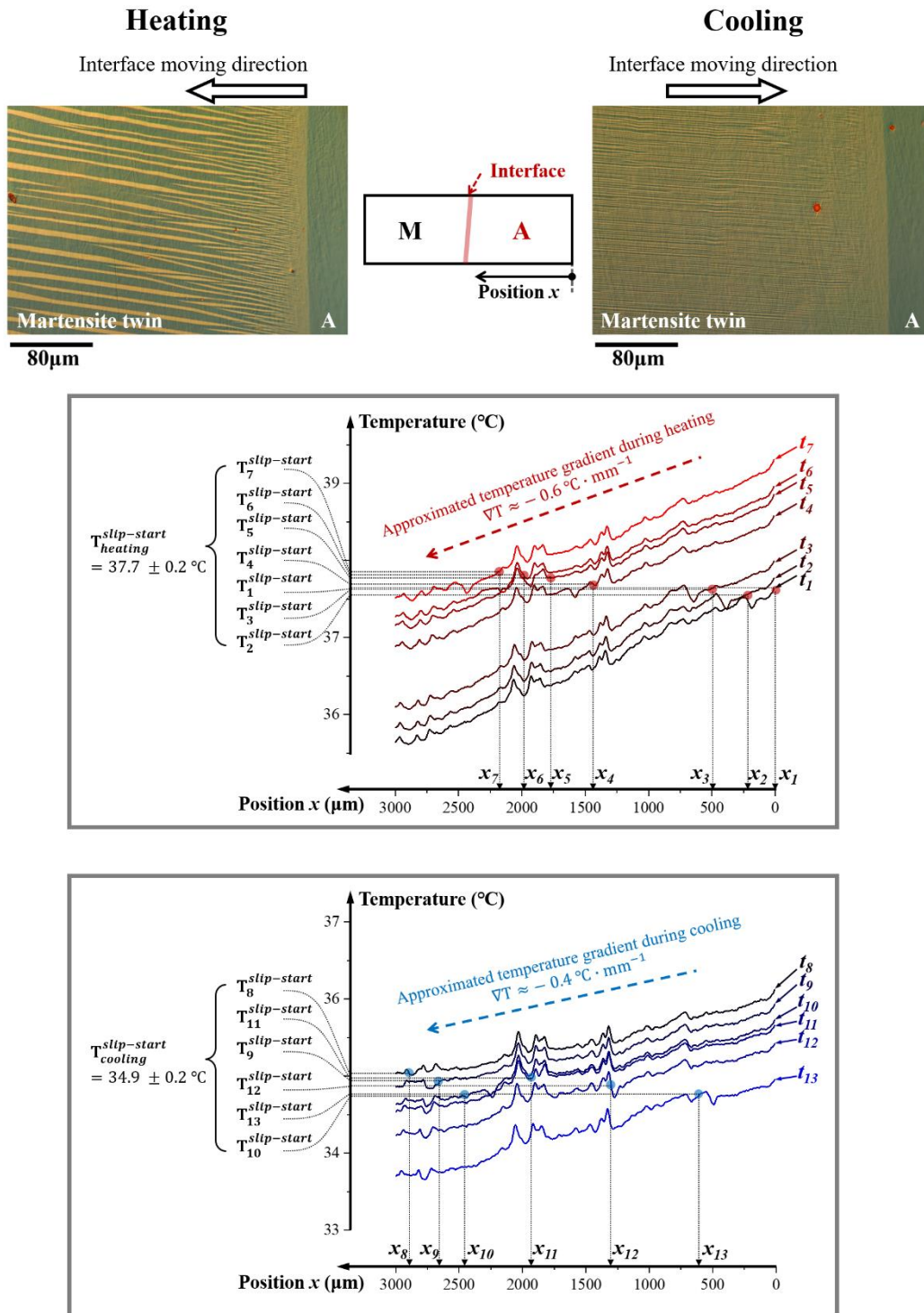


Figure 3 Temperature profiles along the specimen's length direction ( $x$ -axis) at time instants  $t_1 \sim t_{13}$  are combined with the interface's positions to determine the temperatures at the start of the interface slipping motions during heating and cooling (The two inserts are the microstructures of the macroscopic interface during heating and cooling respectively, which are similar to the observation in [12]).

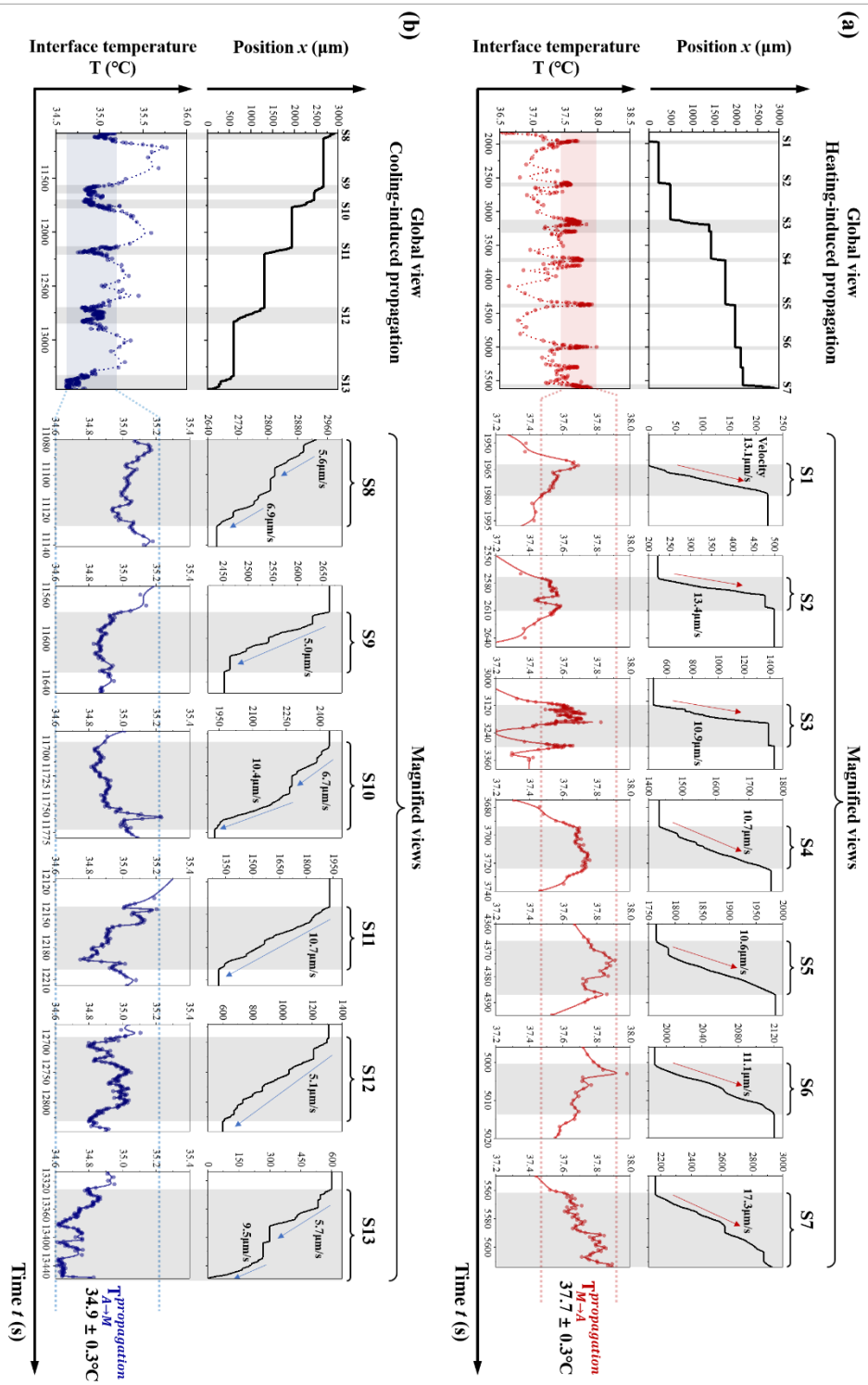


Figure 4: Global view show the temperature variations in both interface sticking and slipping processes while the magnified views show the detailed temperature variation during the slipping processes and the associated interface slipping velocities.

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3 **Appendix: DSC measurement on the phase transformation temperatures of**  
4 **Ni-Mn-Ga Shape Memory Alloy**  
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9 To measure the four typical temperatures ( $M_s$ ,  $M_f$ ,  $A_s$ , and  $A_f$ ) for the martensitic  
10 transformation, the DSC test was performed on our material (Ni-Mn-Ga with the mass  
11 48.2 mg) in a temperature range between 20°C and 120°C (by DSC Q20, SETARAM).  
12  
13 As the heating/cooling speed could influence these typical temperatures, three different  
14 loading rates, 10 °C/min, 5 °C/min and 1 °C/min were utilized in the measurement  
15  
16 (1 °C/min is the minimum loading speed allowed in the machine). The obtained heat  
17 flow curves at different loading rates are plotted in Fig. A1, from which the four typical  
18 temperatures can be measured by the tangent method. The results are summarized in  
19  
20 the following Table A1. It is seen that the thermal hysteresis  $T_{DSC}^H \equiv \frac{A_s + A_f - M_s - M_f}{2}$   
21  
22 decreases with decreasing loading rate. It should be noted that the rate dependence of  
23 the measured hysteresis is mainly caused by the rate-dependent  $M_f$  and  $A_f$ . By contrast,  
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25 the measured values of  $M_s$  and  $A_s$  are not so sensitive to the loading rate.  
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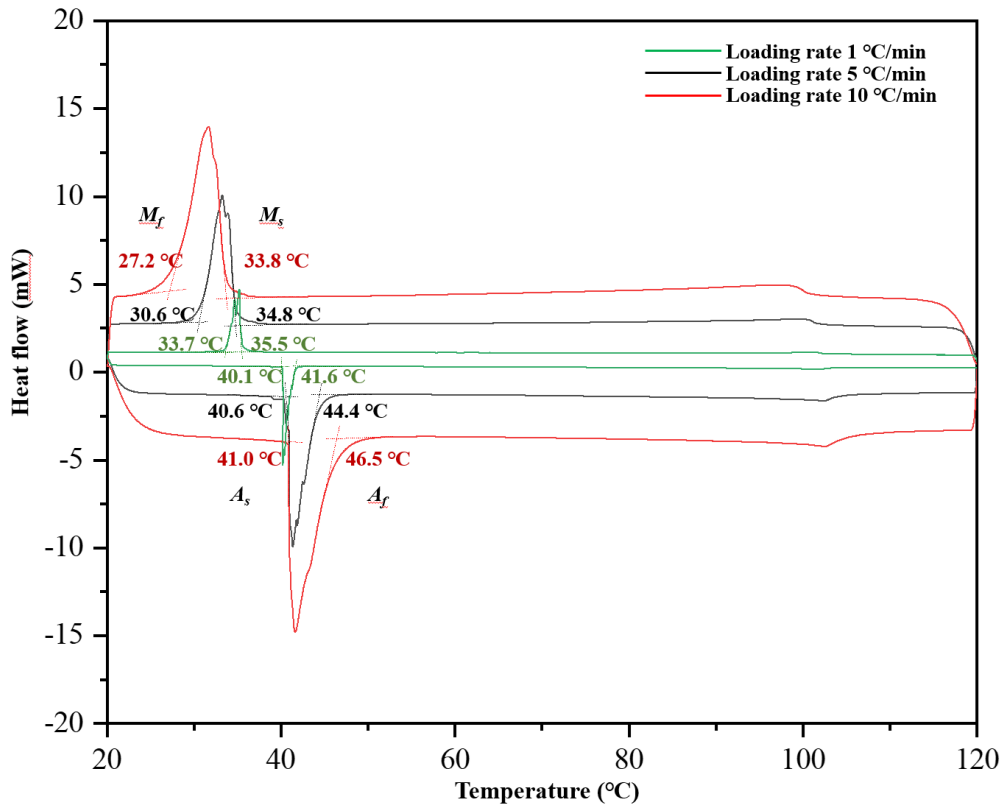


Fig. A1 DSC results of the Ni-Mn-Ga at different loading rates.

Table A1 The typical temperatures  $M_s$ ,  $M_f$ ,  $A_s$ , and  $A_f$  measured from Fig. A1.

Loading rate (°C/min)	Transformation temperatures (°C)				$T_{DSC}^H \equiv \frac{A_s + A_f - M_s - M_f}{2}$ (°C)
	$M_s$	$M_f$	$A_s$	$A_f$	
1	35.5	33.7	40.1	41.6	6.3
5	34.8	30.6	40.6	44.4	9.8
10	33.8	27.2	41.0	46.5	13.3

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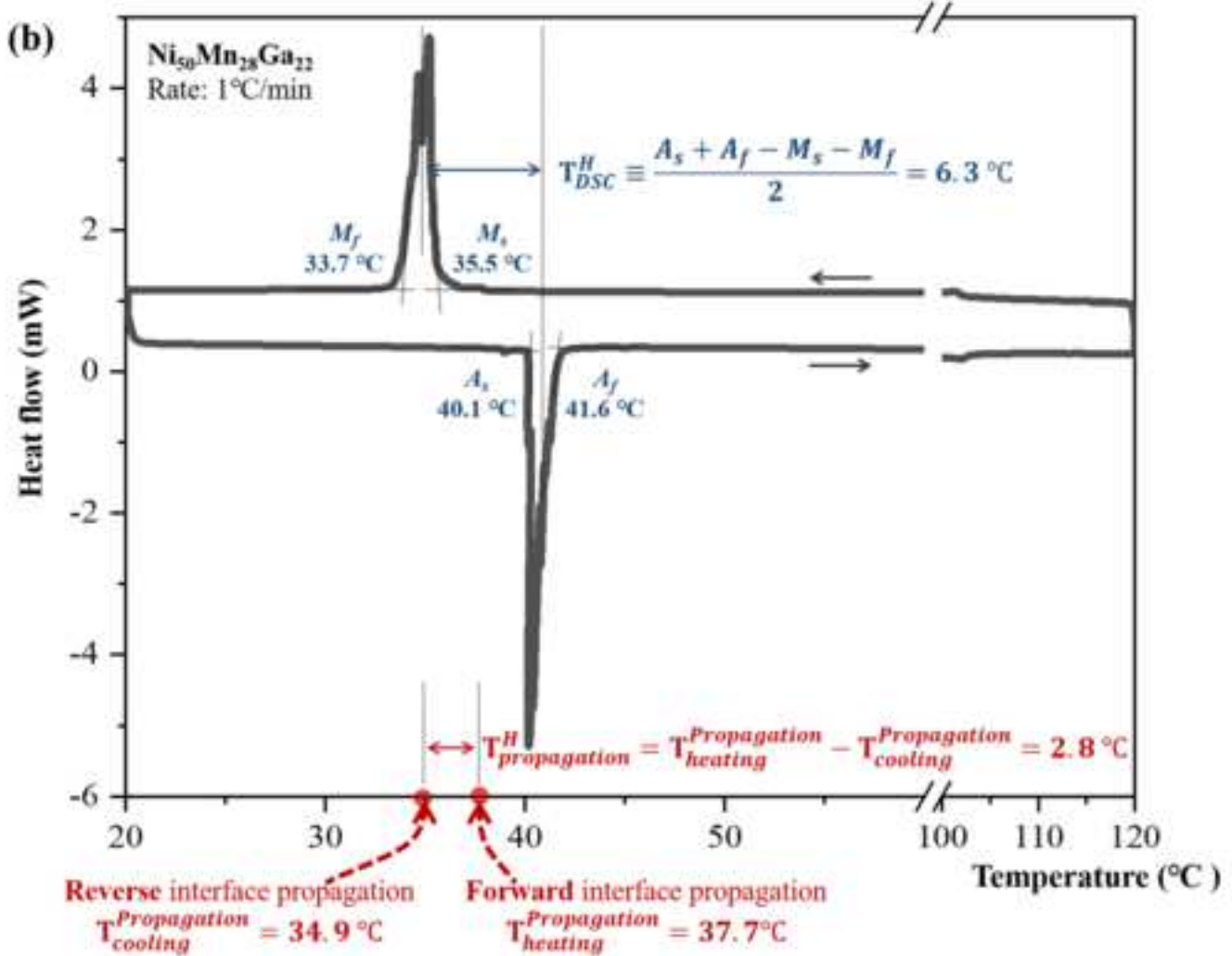
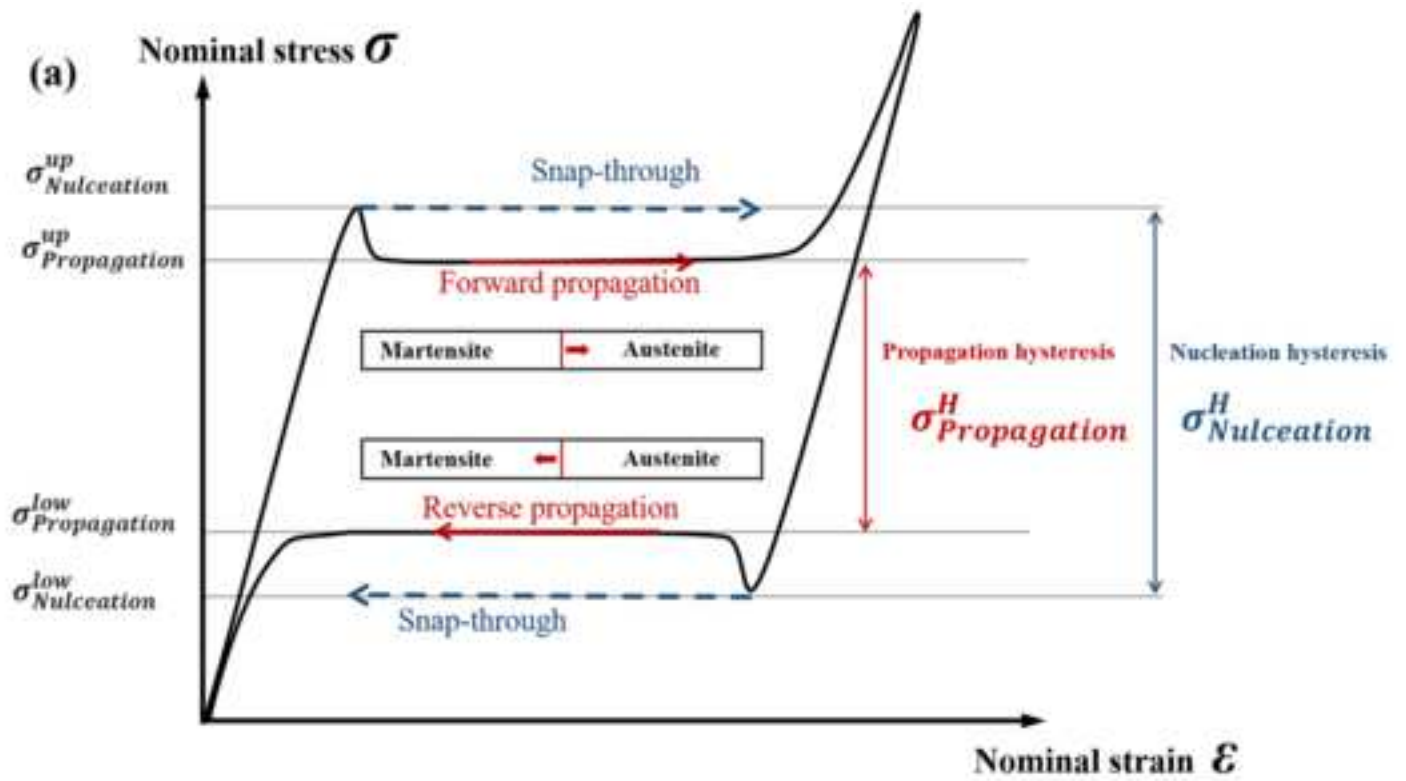
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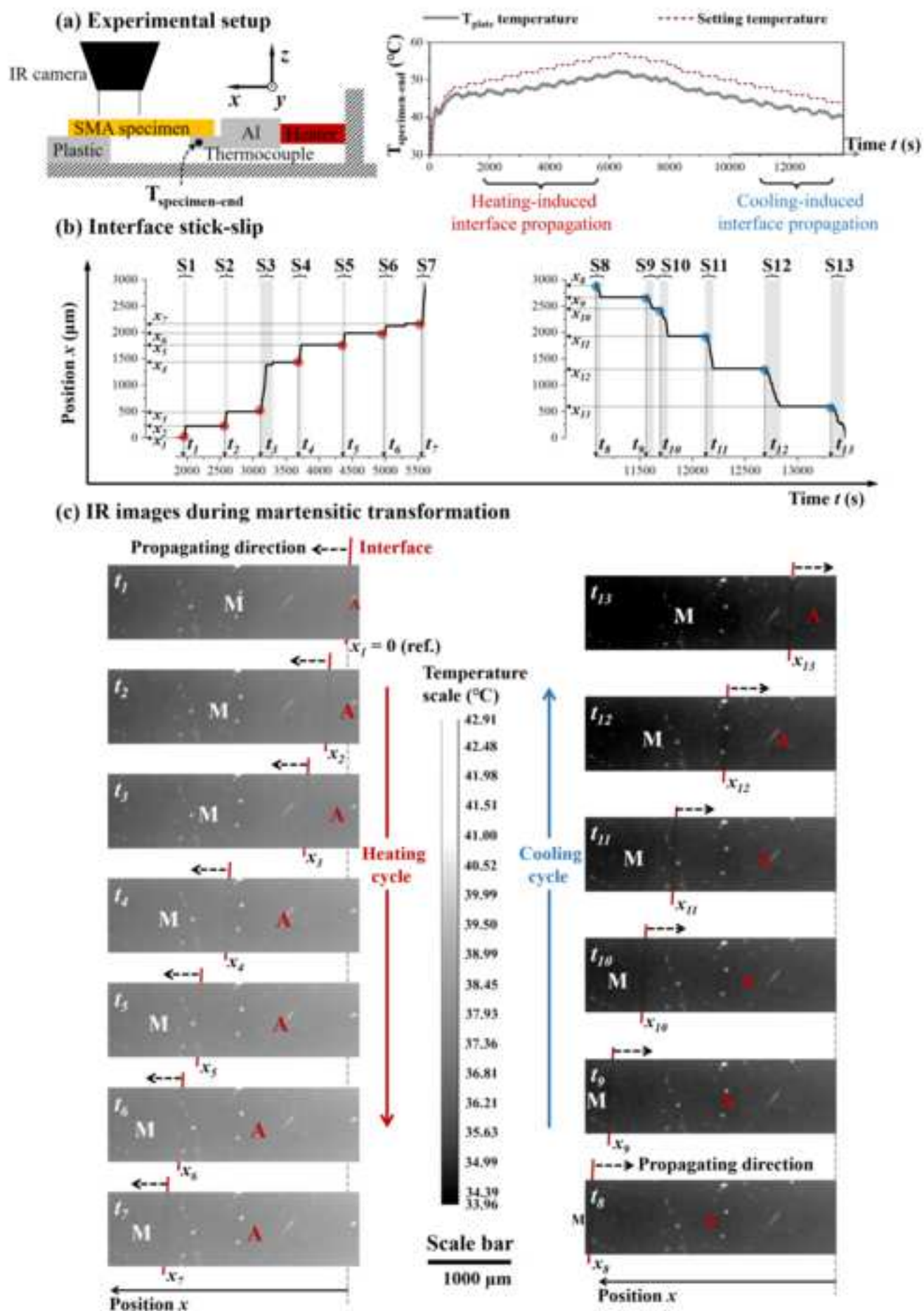
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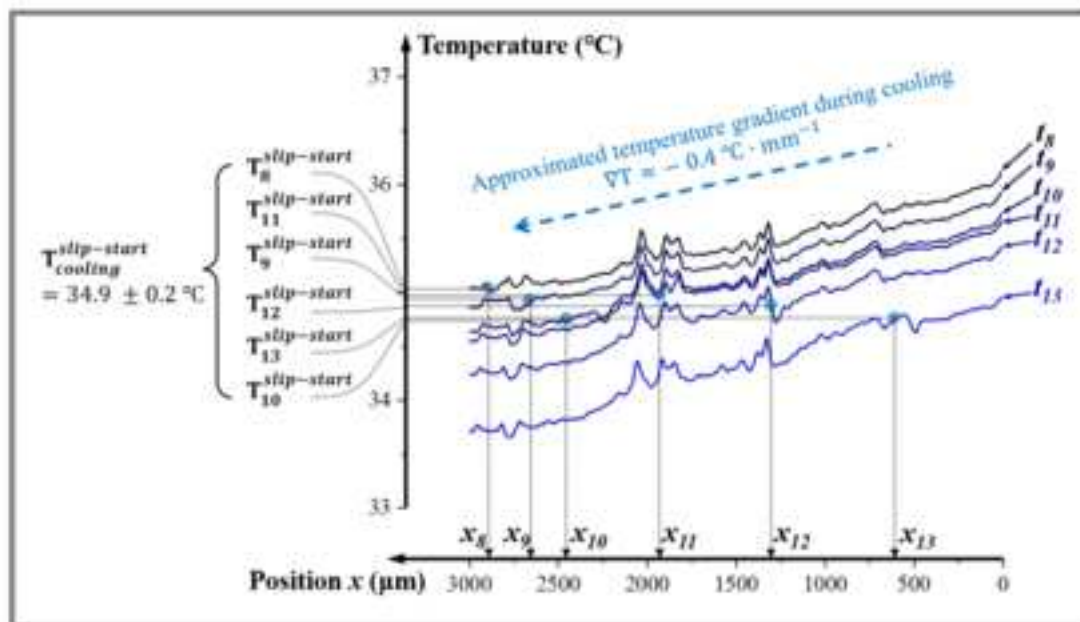
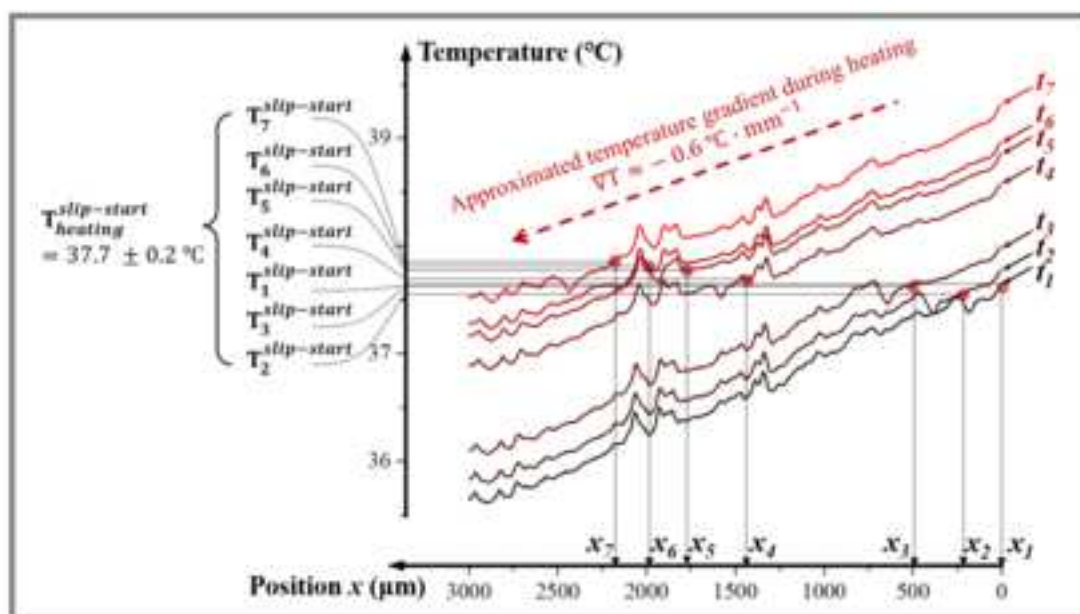
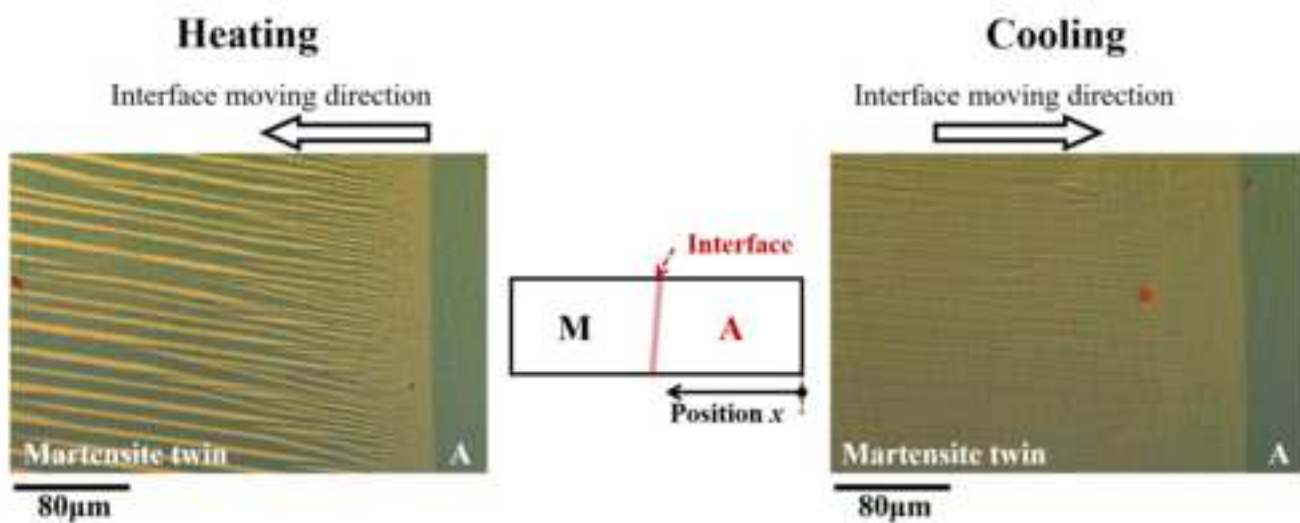
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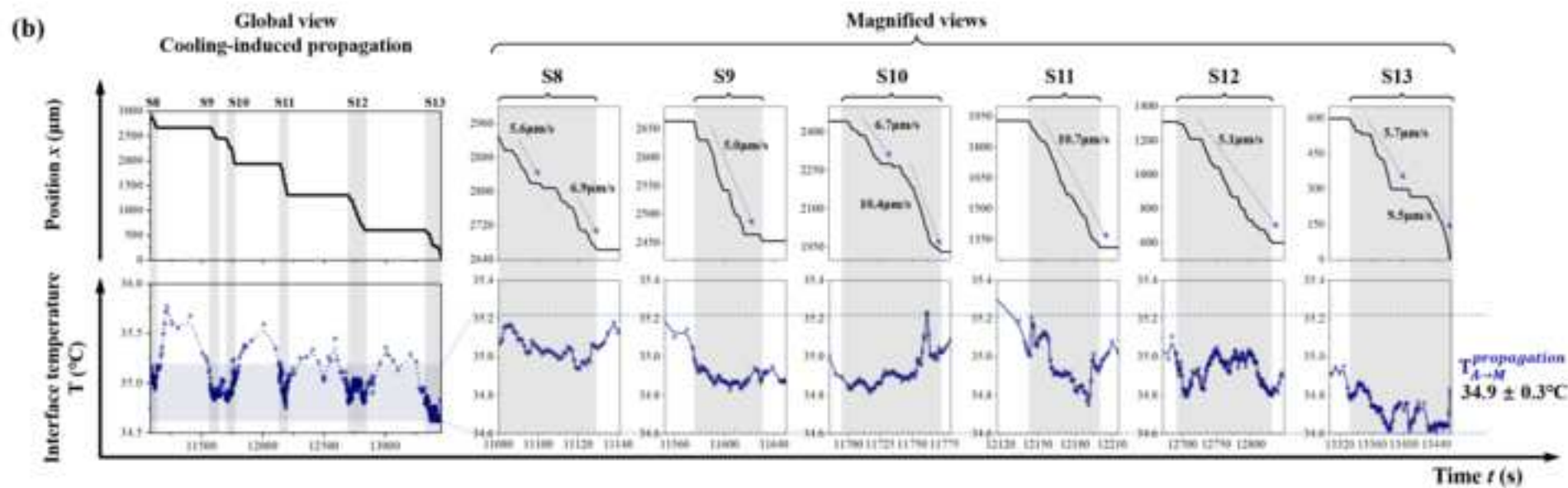
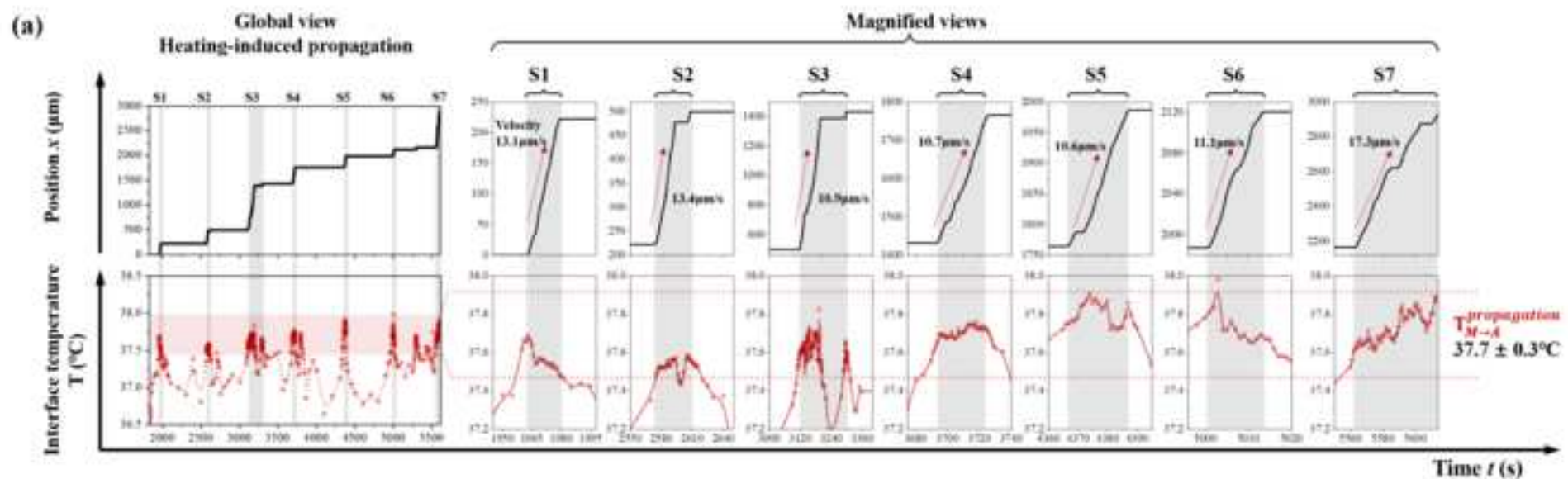
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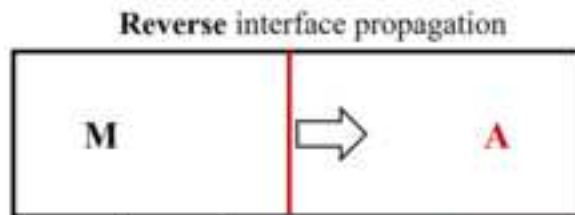




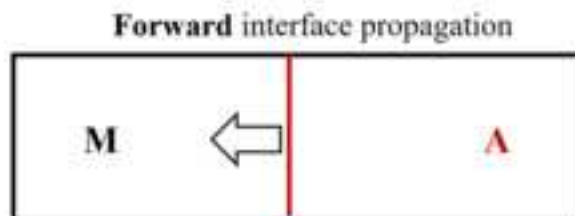


### In-situ measurement on interface propagation

$$T_{propagation}^{ff} = T_{heating}^{Propagation} - T_{cooling}^{Propagation} = 2.8 \text{ } ^\circ\text{C}$$



$$T_{cooling}^{Propagation} = 34.9 \text{ } ^\circ\text{C}$$



$$T_{heating}^{Propagation} = 37.7 \text{ } ^\circ\text{C}$$

### DSC measurement

$$T_{DSC}^H \equiv \frac{A_s + A_f - M_s - M_f}{2} = 6.3 \text{ } ^\circ\text{C}$$

